




Quicksilver Lubrication/Sealant Application Points

-  Loctite 271 (Obtain Locally)
-  Liquid Neoprene (92-25711-2)
-  Loctite Master Gasket (92-12564-1)

| Parts List | | | | | | |
|------------|-------|-----------|---------------------------|-----|----------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 876 | 8947A55 | CYLINDER BLOCK ASSEMBLY | 1 | | 2 |
| 2 | 10 | 40096 80 | SCREW (M10 X 80) | 8 | | 2 |
| 3 | 10 | 814776 | ADJUSTING SCREW (M6 X 55) | 1 | | 2 |
| 4 | 11 | 40021 2 | NUT | 1 | | 2 |
| 5 | | 42942 | CAP | 1 | | 2 |
| 6 | 21 | 42623 1 | CHECK VALVE (PRESS-IN) | 1 | | 2 |
| 7 | | 813801A | CARRIER ASSEMBLY | 1 | | 2 |
| 8 | 21 | 42657A 3 | CHECK VALVE | 2 | | 2 |
| 9 | 17 | 67296 | DOWEL PIN (BEARING RACE) | 3 | | 2 |
| 10 | 17 | 43044 | DOWEL PIN | 1 | | 2 |
| 11 | 16 | 821676 1 | STUD (M10 X 136) | 8 | | 2 |
| 12 | 12 | 45175 | WASHER | 8 | | 2 |
| 13 | 11 | 13914 | NUT | 8 | | 2 |
| 14 | | 76867 | COVER (BOTTOM) | 1 | | 2 |
| 15 | 10 | 817427 50 | SCREW (M8 X 50) | 4 | | 2 |
| 16 | | 42884 1 | COVER (TOP) | 1 | | 2 |
| 17 | | 65848 | CARRIER | 1 | USE WHERE APPLICABLE | |
| 18 | 25 | 64872 | GROMMET | 1 | USE WHERE APPLICABLE | |
| 19 | | 86596T | POPPET VALVE | 1 | | 2 |
| 20 | 24 | 18336 | SPRING | 1 | | 2 |
| 21 | | 824703A 1 | PLUG KIT | 1 | | 2 |
| 22 | 10 | 821273 35 | SCREW (M8 X 35) | 12 | | 2 |
| 23 | | 12621 | COVER | 1 | NON OIL INJECTION | 2 |
| 24 | 27 | 12620 1 | GASKET | 1 | NON OIL INJECTION | 2 |
| 25 | 10 | 821045 12 | SCREW (M5 X 12) | 2 | NON OIL INJECTION | 2 |
| 26 | 12 | 40023 14 | WASHER (USE WHERE APPLICA | 2 | NON OIL INJECTION | 2 |
| 27 | 16 | 816194 6 | STUD | 2 | | |
| 28 | 12 | 49221 | WASHER | 2 | | |
| 29 | 11 | 816872 | NUT | 2 | | |
| 30 | 1034 | 9003A 2 | COVER ASSEMBLY | 1 | | 2 |
| 31 | 27 | 43005 7 | GASKET | 1 | | 4,2 |
| 32 | 22 | 32802 1 | PIPE PLUG | 1 | | |
| 33 | | 823462 | LIFTING EYE | 1 | NON OIL INJECTION | |
| 34 | 12 | 47533 1 | WASHER | 1 | NON OIL INJECTION | |
| 35 | | 14586 | THERMOSTAT | 1 | (OIL INJECTION) | 2 |
| - | | 809837A97 | POWERHEAD | 1 | | 1 |